

Glossy Puzzle Instructions

Read these instructions completely before you begin.



Items Needed:

- Glossy Sublimation Puzzle
- Heat Resistant Tape
- Heavy Cardboard
- Time – 35-40 seconds
- Temp – 380 degrees
- Pressure – Very Firm

Step 1: Print the transfer .15" larger than puzzle size
 Small Puzzle measures 7 ½ x 9"
 Large Puzzle measures 10 ½ x 13 ½"

Step 2: Center the puzzle on the transfer sheet face up.



Step 3: Use heat resistant tape to tape transfer to puzzle.
 (Do **not** use spray adhesive on puzzles)

Step 4: Flip over and place on the press.
 Press with firm pressure- 35 seconds at 380 degrees.
 Peel hot.



Troubleshooting & Tips:

For best results, place a piece of cardboard under the puzzle while printing. This will help increase print quality along the edges of the puzzle pieces and reduce gassing of ink.

Customer Support

For support on these or any of our products, please call our toll-free number for assistance: **877.795.1500**. You may also write to us at Support@LaserReproductions.com.