

## Frosted Glass Steins Transferring Instructions

**Read These Instructions *COMPLETELY*** before you begin.  
Hand wash only. Not recommended for dishwashers.

### Supplies Needed

- King Coat™ Frosted Glass Steins
- Heat Tape
- Heat Gloves or Oven Mitts
- Mug Press or UltraWrap

### Step 1: Adjust Heat Press

Heat Press Temperature: **390-400° F**  
Dwell Time: **4.0– 5.0 minutes**  
Pressure: **Firm**

***Note:** These instructions, including transfer times and temperatures, are based on the inks, paper, presses, and products we use. Your inks, papers, etc. may require adjustments in your time/temp settings.*

### Step 2: Design Your Transfer

1. While you can get a full bleed off the top of a Frosted Glass Stein, the bottom is very thick glass, and takes longer to heat up. For best results, we recommend leaving a space of at least 1¼” at the top and bottom of the stein. Please note, the limitations of your pressing device will dictate the available printing area.
2. Print your sublimation transfer in the usual way.

### Step 3: Transfer the Image

1. Wrap your transfer around the stein. It should fit from the lip to 1¼” from the bottom of the stein.
2. Using heat tape, secure the ends of your transfer to the right and left of the handle only, or just under the handle. Do not tape across the top or bottom of the transfer.
3. If you are using an ORG3 or Cactus mug press: Lower the stein into the press with the bottom facing **up**. Using **Firm** pressure, press at **390-400° F** for **4.0-5.0 minutes**.
4. If you are using another mug press: Place the stein in your press as you normally would. Using **Firm** pressure, press at **390-400° F** for **4.0-5.0 minutes**.
5. If you are using an UltraWrap™ or other heat wrap: Follow the instructions that came with your heat wrap device.

6. When the stein is done, carefully remove your transfer, place the stein on a table to cool. Let the stein cool completely before touching it. Do NOT immerse a frosted stein in water to cool. While it is still hot off the press, the frosted coating can scratch very easily, but it will harden again when it cools.

NOTE: While dipping in water is a favorite cooling technique for ceramic mugs, frosted glass steins are subject to thermal shock. They may crack or break under drastic temperature changes.

### **Transfer Tips & Techniques**

- Strong, dark colors such as red, black, green, and purple create a brighter look than pastels and yellows. If you have to use yellow or pastel colors, we recommend enhancing that area with a black outline.
- If you notice any paper sticking, try reducing the temperature or the dwell time. If that does not help right away please call Customer Service for assistance.
- Hand-wash only. Frosted glass steins are not recommended for dishwashers.

### **Customer Support**

For support on these or any of our products, please call our toll-free number for assistance: **877.795.1500**. You may also write to us at [Support@LaserReproductions.com](mailto:Support@LaserReproductions.com).