

12" & 8" Glass Clocks Transferring Instructions

Supplies needed:

- DK20S heat transfer machine, or other heat transfer machine that has 15" x 15" base or larger. This is necessary for transfer clearance.
- Support Disc with template providing print area and clock numbers.

Parts:

- 12" or 8" Glass Clock Face
- Clock Mechanism

Transferring Information:

- Heat press setting: **400° F**
- Dwell Time: **3.5-4 minutes**
- Pressure: **Firm**

Procedure:

Start with the template provided by us. If you want to change the type face or colors, you are able to do so in CorelDRAW. Add the image of your choosing.

You may choose to print off the edge of the clock but you will need a larger format printer to print the full face of the clock.

Place a heat resistant felt pad on press then the transfer face-up on the press. Position the glass clock white side down in position onto the transfer.

Press the face of the clock with constant pressure, for 3.5 minutes. Times may vary plus or minus 30 seconds.

Tips:

- Visually register image to the outside print area or print a circle just larger than the clock face.
- If you notice any dulling (loss of gloss and color) after the transfer process, your time may be too long.

Clock Assembly:

Assemble the clock mechanism to the clock face. Instructions are provided with the clock mechanism. (Battery not included.)